## DATA SHEET

## vibro-meter®

TQ402/TQ412, EA402 and IQS900 proximity measurement system



## 

### **KEY FEATURES AND BENEFITS**

- From the vibro-meter<sup>®</sup> product line
- Non-contact measurement system based on eddy-current principle
- Ex certified versions for use in hazardous areas (potentially explosive atmospheres)
- Conforms to API 670 recommendations
- 1, 5 and 10 m systems
- Temperature-compensated design
- Voltage or current output with protection against short circuits
- Frequency response: DC to 20 kHz (-3 dB)
- Measurement range: 2 or 4 mm
- Temperature range: -40 to +180 °C

## APPLICATIONS

- Shaft relative vibration and gap/position measurement chains for machinery protection and/or condition monitoring
- Ideal for use with VM600 and/or VibroSmart<sup>®</sup> machinery monitoring systems
- API 670 applications

### DESCRIPTION

The TQ402/TQ412, EA402 and IQS900 form a proximity measurement system, from Meggitt's vibro-meter<sup>®</sup> product line. This proximity measurement system allows contactless measurement of the relative displacement of moving machine elements.

TQ4xx-based proximity measurement systems are particularly suitable for measuring the relative vibration and axial position of rotating machine shafts, such as those found in steam, gas and hydraulic turbines, as well as in alternators, turbocompressors and pumps.



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## **DESCRIPTION** (continued)

The system is based around a TQ402 or TQ412 non-contact sensor and an IQS900 signal conditioner. Together, these form a calibrated proximity measurement system in which each component is interchangeable. The system outputs a voltage or a current proportional to the distance between the transducer tip and the target, such as a machine shaft.

The active part of the transducer is a coil of wire that is moulded inside the tip of the device, made of Torlon<sup>®</sup> (polyamide-imide). The transducer body is made of stainless steel. The target material must, in all cases, be metallic.

The transducer body is available with metric or imperial thread. The TQ412 version is intended for reverse-mount applications. Both the TQ402 and TQ412 have an integral coaxial cable, terminated with a self-locking miniature coaxial connector. Various cable lengths (integral and extension) can be ordered.

The IQS900 signal conditioner contains a highfrequency modulator/demodulator that supplies a driving signal to the transducer. This generates the necessary electromagnetic field used to measure the gap. The conditioner circuitry is made of high-quality components and is mounted in a painted aluminium housing. Note: The IQS900 signal conditioner matches or betters the outstanding measurement performance and specifications of the IQS450 signal conditioner, which it replaces. Accordingly, the IQS900 is compatible with all TQ9xx and TQ4xx proximity sensors / measurement chains.

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In addition, the IQS900 signal conditioner includes improvements such as: SIL 2 "by design", improved frame-voltage immunity, improved electromagnetic immunity and emissions, smaller output impedance (voltage output), optional diagnostic circuitry (that is, built-in self-test (BIST)), raw output pin, test input pin, new DIN-rail mounting adaptor and removable screw-terminal connectors for easier installation.

The TQ402 and TQ412 transducers can be matched with a single EA402 extension cable to effectively lengthen the front-end. Optional housings, junction boxes and interconnection protectors are available for the mechanical and environmental protection of the connection between the integral and extension cables.

TQ4xx-based proximity measurement systems can be powered by associated machinery monitoring systems such as VM600 cards or VibroSmart<sup>®</sup> modules, or by another power supply.

For specific applications, contact your local Meggitt representative.

### **SPECIFICATIONS**

### Overall proximity measurement system

#### Operation

Sensitivity

- Ordering option B21
- Ordering option B22
- Ordering option B23
- Ordering option B24

Linear measurement range (typical)

- Ordering option B21
- Ordering option B22
- Ordering option B23
- Ordering option B24 Linearity

Frequency response Interchangeability of elements

- : 8 mV/µm (200 mV/mil)
- : 2.5 μA/μm (62.5 μA/mil)
- : 4 mV/µm (100 mV/mil)
- : 1.25 µA/µm (31.2 µA/mil)
- : 0.15 to 2.15 mm, corresponding to a -1.6 to -17.6 V output
  : 0.15 to 2.15 mm, corresponding to a -15.5 to -20.5 mA output
  : 0.3 to 4.3 mm, corresponding to a -1.6 to -17.6 V output
  : 0.3 to 4.3 mm, corresponding to a -15.5 to -20.5 mA output
  : See Performance curves on page 6 and on page 7
  : DC to 20 kHz (-3 dB)
  : All components in system are interchangeable

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### **SPECIFICATIONS** (continued)

#### **Environmental**

### Potentially explosive atmospheres

Available in Ex approved versions for use in hazardous locations

TQ402/TQ412 and EA402

Type of protection Ex i: intrinsic safety (ordering option A2)		
Europe	EC type examination certificate	LCIE 11 ATEX 3091 X II 1G (Zones 0, 1, 2) Ex ia IIC T6T3 Ga
International	IECEx certificate of conformity	IECEx LCI 11.0061X Ex ia IIC T6T3 Ga
North America	cCSAus certificate of compliance	cCSAus 1514309 Class I, Divisions 1 and 2, Groups A, B, C, D Ex ia
South Korea	KGS certificate of conformity	KGS 15-GA4BO-0664X Ex ia IIC T6 to T3
Russian Federation	EAЭC RU certificate of conformity	ЕАЭС RU C-CH.AД07.B.03003/21 0Ex ia IIC T6T3 Ga X
India	PESO approval certificate*	PESO A/P/HQ/WB/104/5575 (P447944) Ex ia IIC T6T3 Ga

	Type of protection Ex nA: non-sparking	(ordering option A3)
Europe	Voluntary type examination certificate	LCIE 11 ATEX 1010 X II 3G (Zone 2) Ex nA II T6T3 Gc
International	IECEx certificate of conformity	IECEx LCI 11.0063X Ex nA II T6T3 Gc
North America	cCSAus certificate of compliance	CCSAus 1514309 Class I, Division 2, Groups A, B, C, D
Russian Federation	EAЭC RU certificate of conformity**	ЕАЭС RU C-CH.AД07.B.03003/21 2Ex nA II T6T3 Gc X

\*Not engraved/marked on the products.

\*\*Not engraved/marked on all products.

For specific parameters of the mode of protection concerned and special conditions for safe use, refer to the Ex certificates that are available from Meggitt SA.

For the most recent information on the Ex certifications that are applicable to this product, refer to the *Ex product register* (*PL-1511*) document that is available from Meggitt SA.



### **SPECIFICATIONS** (continued)

#### IQS900

	Type of protection Ex: (ordering c	option code A5)
Europe	EC type examination certificate	Pending
International	IECEx certificate of conformity	Pending
North America	cCSAus certificate of compliance	Pending
South Korea	KGS certificate of conformity	Pending
Russian Federation	TR CU certificate of conformity	Pending

For specific parameters of the mode of protection concerned and special conditions for safe use, refer to the Ex certificates that are available from Meggitt SA.

For an IQS900 signal conditioner with protection mode "Ex" located in an Ex Zone 2, the user must ensure that the IQS900 is installed in an industrial housing or enclosure that ensures a protection rating of at least IP54 (or equivalent).

For the most recent information on the Ex certifications that are applicable to this product, refer to the *Ex product register* (*PL-1511*) document that is available from Meggitt SA.

: EN 61000-6-2:2005.

TR CU 020/2011.

: EN 61000-6-2:2005.

EN 61326-1:2013. EN 61326-3-2:2008 (SIL).

EN 61000-6-4:2007 + A1:2011.

EN 61000-6-4:2007 + A1:2011.

#### **Approvals**

Conformity

: CE marking, European Union (EU) declaration of conformity. EAC marking, Eurasian Customs Union (EACU) certificate/ declaration of conformity.

Electromagnetic compatibility

• TQ402/TQ412 and EA402

• IQS900

Electrical safety Environmental management Hazardous areas : EN 61010-1:2010
: RoHS compliant (2011/65/EU)
: Ex approved versions (see Potentially explosive atmospheres starting on page 3)
: Pattern approval certificate CH.C.28.004.A N° 58976.

Russian federal agency for technical : Por regulation and metrology (Rosstandart) (N

rt) (Note: TQ402/TQ412 and EA402.)

Note: Some approvals/certifications are pending.

### **SPECIFICATIONS** (continued)

Calibration temperature	: +23°C ±5°C
Target material	: VCL 140 steel (1.7225)

Note: For applications using a non-standard or special target material, performance curves can be generated and supplied. Contact Meggitt SA for further information.

#### Total system length

The total system length (TSL) is the sum of the length of the TQ4xx transducer's integral cable and the length of the EA40x extension cable. The supported TSLs can be obtained from different combinations of cables. Total system lengths

• 1 m	: 1.0 m integral cable with no extension cable
• 5 m	<ul> <li>: 0.5 m integral cable + 4.5 m extension cable.</li> <li>1.0 m integral cable + 4.0 m extension cable.</li> <li>1.5 m integral cable + 3.5 m extension cable.</li> <li>2.0 m integral cable + 3.0 m extension cable.</li> <li>5.0 m integral cable with no extension cable.</li> </ul>
• 10 m	<ul> <li>: 0.5 m integral cable + 9.5 m extension cable.</li> <li>1.0 m integral cable + 9.0 m extension cable.</li> <li>1.5 m integral cable + 8.5 m extension cable.</li> <li>2.0 m integral cable + 8.0 m extension cable.</li> <li>5.0 m integral cable + 5.0 m extension cable.</li> <li>10.0 m integral cable with no extension cable.</li> </ul>

Note: The combination of cables selected for a particular total system length depends on the application. For example, to obtain the optimum location for the separation between the integral and extension cables or to eliminate the requirement for an extension cable.

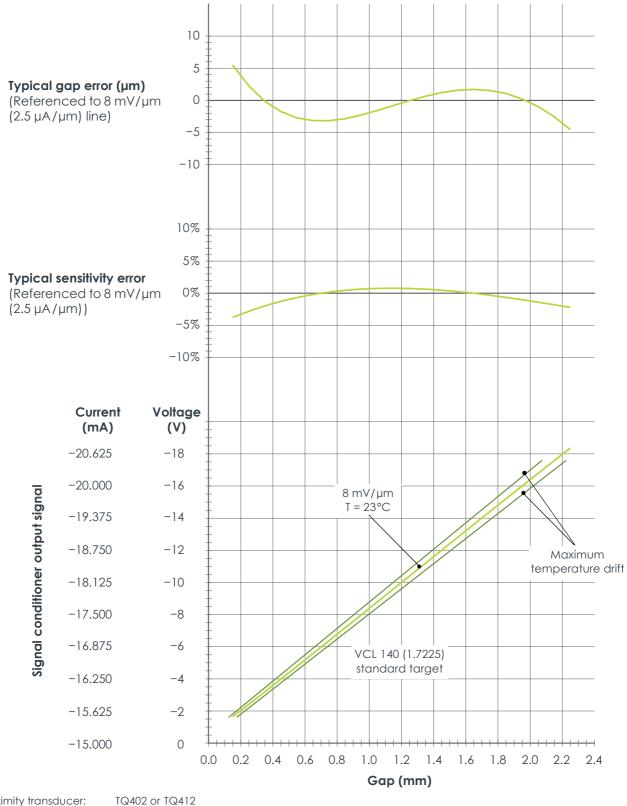
#### Total system length trimming

Due to the characteristics of the coaxial cable, an "electrical trimming" of the nominal length of extension cables is necessary to optimize the system performance and the transducer interchangeability.

TSL for a 1 m measurement chain	: 0.9 m minimum
TSL for a 5 m measurement chain	: 4.4 m minimum
TSL for a 10 m measurement chain	: 8.8 m minimum

### **SPECIFICATIONS** (continued)

#### Performance curves for TQ402 or TQ412 with IQS900 - 2 mm measurement range



Proximity transducer:TQ402 or TQ412Signal conditioner:IQS900 (orderingStandard target material:VCL 140 (1.7225)Equivalent materials:A 37.11 (1.0065),

IQ402 of IQ412 IQS900 (ordering option code B21 or B22) VCL 140 (1.7225) A 37.11 (1.0065), AFNOR 40 CD4, AISI 4140

## **SPECIFICATIONS** (continued)

#### 50 25 Typical gap error (µm) 0 (Referenced to 4 mV/µm $(1.25 \,\mu\text{A}/\mu\text{m})$ line) -25 -50 10% 5% Typical sensitivity error 0% (Referenced to 4 mV/µm $(1.25 \,\mu A/\mu m))$ -5% -10% Current Voltage (mA) (V) -20.625 -18 -20.000 -16 Signal conditioner output signal 4 mV/µm T = 23°C -19.375 -14 -18.750 -12 Maximum temperature drift -18.125 -10 -17.500 -8 -16.875 -6 VCL 140 (1.7225) standard target -16.250 -4-15.625 -2 -15.000 0 2.0 2.4 2.8 0.0 0.4 0.8 1.2 1.6 3.2 3.6 4.0 4.4 4.8 Gap (mm) TQ402 or TQ412

#### Performance curves for TQ402 or TQ412 with IQS900 – 4 mm measurement range

Proximity transducer:TQ402 or TQ412Signal conditioner:IQS900 (orderingStandard target material:VCL 140 (1.7225)Equivalent materials:A 37.11 (1.0065),

TQ402 or TQ412 IQS900 (ordering option code B23 or B24) VCL 140 (1.7225) A 37.11 (1.0065), AFNOR 40 CD4, AISI 4140

## **SPECIFICATIONS** (continued)

## TQ402 and TQ412 proximity transducers and EA402 extension cable

### General

Transducer input requirements : High-frequency power source from an IQS900 signal condition
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#### Environmental

- Transducer
- Transducer and cable
- Cable, connector and optional protection
   Protection rating (according to IEC 60529)
   Vibration (according to IEC 60068-2-26)
   Shock acceleration (according to IEC 60068-2-27)

### **Physical characteristics**

Transducer construction

Integral and extension cables Connectors

#### Optional protection

- Flexible stainless steel hose (protection tube)
- FEP sheath (extruded fluorinated ethylene propylene)

- : -40 to +180°C with drift <5% (operating). +180 to +220°C with drift >5% (short-term survival).
- : -40 to +195°C if used in an Ex Zone
- : -40 to +200°C
- : The head of the proximity transducer (transducer tip and integral cable) is rated IP68
- : 5 g peak between 10 and 500 Hz
- : 15 g peak (half sine-wave, 11 ms duration)
- : Wire coil Ø8 mm, Torlon (polyamide-imide) tip, encapsulated in stainless steel body (AISI 316L) with high-temperature epoxy glue
- : FEP covered 70  $\Omega$  coaxial cable, Ø3.6 mm
- : Self-locking miniature coaxial connectors. Note: When connecting, these should be hand-tightened until locked.
- : The stainless steel hose provides additional mechanical protection but is not leak-tight
- : The FEP sheath provides resistance to almost all chemicals and low permeability to liquids, gases and moisture. It is also flexible, low friction and mechanically tough.

## **SPECIFICATIONS** (continued)

## IQS900 signal conditioner

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Current output (2-wire signal transmis	sion)
Current at min. / max. gap	: -15.5 mA / -20.5 mA
Measurement range	: 5 mA (corresponding to 2 or 4 mm)
Output sensitivity	: See <b>Operation on page 2</b> and <b>IQS900 signal conditioner on</b> page 15
Nominal output signal	
<ul> <li>Without diagnostics</li> </ul>	: -15.5 to -20.5 mA
With diagnostics	<ul> <li>-15.5 to -20.5 mA indicates normal operation.</li> <li>Other current values (&gt;-15.5 or &lt;-20.5 mA) indicate a problem with the measurement chain (sensor, cabling and/or signal conditioner).</li> </ul>
Output impedance	: >60 k $\Omega$ . Note: Recommended monitoring system input impedance: $\leq$ 350 $\Omega$ .
Voltage output (3-wire signal transmis	ssion)
Voltage at min. / max. gap	: -1.6 V / -17.6 V
Measurement range	: 16 V (corresponding to 2 or 4 mm)
Output sensitivity	: See Operation on page 2 and IQS900 signal conditioner on page 15
Nominal output signal	
<ul> <li>Without diagnostics</li> </ul>	: -1.6 t o -17.6 V
With diagnostics	<ul> <li>-1.6 t o -17.6 V indicates normal operation.</li> <li>Other current values (&gt;-1.6 or &lt;-17.6 V) indicate a problem with the measurement chain (sensor, cabling and/or signal conditioner).</li> </ul>
Output impedance (small signal)	: <100 $\Omega$ at DC. <300 $\Omega$ at 20 kHz. Note: Recommended monitoring system input impedance: $\geq$ 50 k $\Omega$ . The low output impedance enables operation with a wider range of galvanic separation units / safety barriers, without loss of performance. For example, an IQS900 (output impedance 100 $\Omega$ ) connected to a third-party galvanic isolator (input impedance 10 k $\Omega$ ) will see 1% max. signal loss due to impedance matching.
Protection	: Short-circuit (35 mA), overvoltage (33 V)
Output voltage swing	: -0.05 to -22.5 V with a 50 k $\Omega$ load and a -24 V $_{DC}$ power supply0.05 to -21.5 V with a 10 k $\Omega$ load and a -24 V $_{DC}$ power supply.
Raw output (RAW/COM)	
Output voltage range	: -0.8 to -8.8 V (nominal)
Output impedance	: <15 k $\Omega$ up to 20 kHz.
	<10 k $\Omega$ for DC measurement.
Protection	Note: Recommended test equipment input impedance: >1 M $\Omega$ . : Short-circuit, overvoltage (33 V)
Test input (TEST/COM)	
Input voltage range	: $\pm 0.1$ to 4.0 V <sub>PK-PK</sub> (nominal), depending on the measured gap (DC)
Input impedance	<ul> <li>10.1 10 4.0 V<sub>PK-PK</sub> (nominal), depending on the medsored gap (DC)</li> <li>500 kΩ.</li> <li>Note: Recommended test equipment output impedance: &gt;5 kΩ.</li> </ul>
Protection	: Overvoltage (33 V)

## **SPECIFICATIONS** (continued)

#### Power supply (to IQS900)

Input voltage range

- Nominal
- With a current output (2-wire signal transmission)
- With a voltage output
- (3-wire signal transmission) Current consumption (with nominal 24 V<sub>DC</sub> supply) Overvoltage protection
- -18 to -30 V<sub>DC</sub> (nominal). : -18.4 to -30.6 V<sub>DC</sub>.

: -17.4 to -30.6 V<sub>DC</sub>.

-19 to -30 V<sub>DC</sub> (nominal).

: -24 V<sub>DC</sub> ±25% (-18 to -30 V<sub>DC</sub>)

- : 25 mA max.
- : Yes

Note: The IQS900 should be powered (energised) using a limited-power, low-voltage power supply such as a sensor power supply output provided a VM600 or VibroSmart<sup>®</sup> monitoring and/or protection system, a GSI127 galvanic separation unit or other suitable power supply.

In safety-related applications, an IQS900 must be powered using a limited-power, low-voltage power supply with a safe limitation of  $-35 V_{DC}$ , even in the event of a single fault with the power supply.

environmental protection.

: 5 g peak between 10 and 500 Hz

: 15 g peak (half sine-wave, 11 ms duration)

: UL94 V-0

#### **Environmental**

<ul> <li>Operating and storage</li> <li>Humidity</li> </ul>	: -40 to 85°C (-40 to 185°F) : 0 to 95%, non-condensing
Protection rating	: IP20.
(according to IEC 60529)	Note: The IQS900 is suitable for indoor use only unless it is installed in

Flammability

Vibration (according to IEC 60068-2-6) Shock acceleration (according to IEC 60068-2-27)

#### Connectors

Connectors		
Self-locking miniature coaxial connector (bidirectional)	: 1 contact for sensor-side signal: sensor (connects to TQ9xx sensor or EA902 cable)	
Screw-terminal connector (input)	: 4 contacts for test signals: raw output (RAW/COM) and test input (TEST/COM)	
Screw-terminal connector (output)	: 4 contacts for monitor-side signals: measurement output (O/P/COM) and	

Screw-terminal connectors

- Clamping range (min. to max.)
- Tightening torque (min. to max.)
- st signals: (COM) and OM)

an industrial housing or enclosure that ensures a higher level of

- onitor-side signals: tput (O/P/COM) and power supply input (-24V/COM)
- : 0.2 to 1.5 mm<sup>2</sup> (24 to 16 AWG)
- : 0.2 to 0.25 N•m (0.15 to 0.18 lb-ft)

Note: The IQS900 features removal screw-terminal connectors that can unplugged from the main body of its housing to simplify installation and mounting.

### **SPECIFICATIONS** (continued)

#### **Physical characteristics**

Electrical connections

Housing material Dimensions Weight Mounting

- Without DIN-rail mounting adaptor
- With DIN-rail mounting adaptor (ordering option code G2)
- : Self-locking miniature coaxial connector and removable screwterminal connectors (see **Connectors on page 10**)

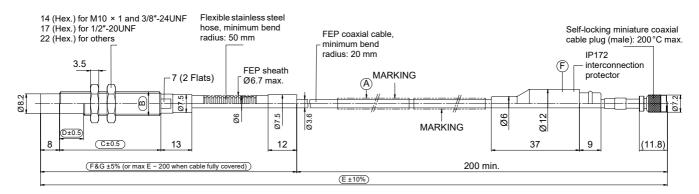
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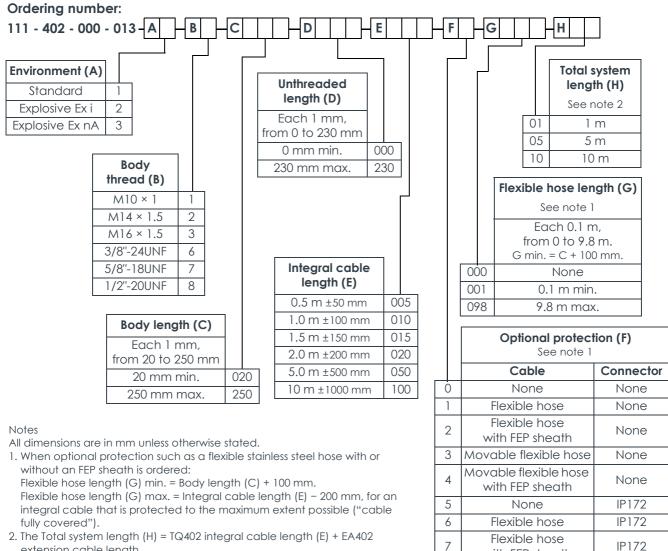
- : Injection-moulded aluminium, painted
- : See Mechanical drawings and ordering information on page 15
- : 200 g (0.44 lb) approx.
- : Two M4 screws
- : MA130 DIN-rail mounting adaptor for IPC707 and IQS900 signal conditioners. Suitable for TH 35 DIN rails (according to EN 50022 / IEC 60715). For example, TH 35-7.5 or TH 35-15. See **Accessories on page 16**.

Document reference DS 265-062a Version 10 – 11.03.2021

### MECHANICAL DRAWINGS AND ORDERING INFORMATION

#### TQ402 proximity transducer





extension cable length. For information on combining integral and extension cables to obtain a particular total system length, see **Total system length on page 5**.

For information on cable length tolerances, see

Total system length trimming on page 5.

IP172

IP172

with FEP sheath

Movable flexible hose

Movable flexible hose

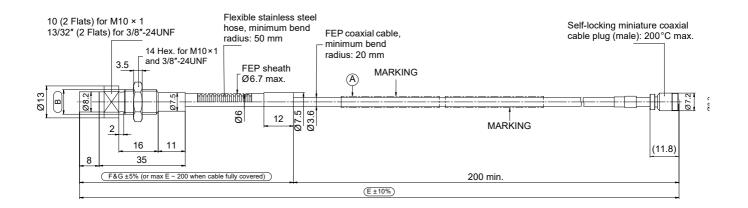
with FEP sheath

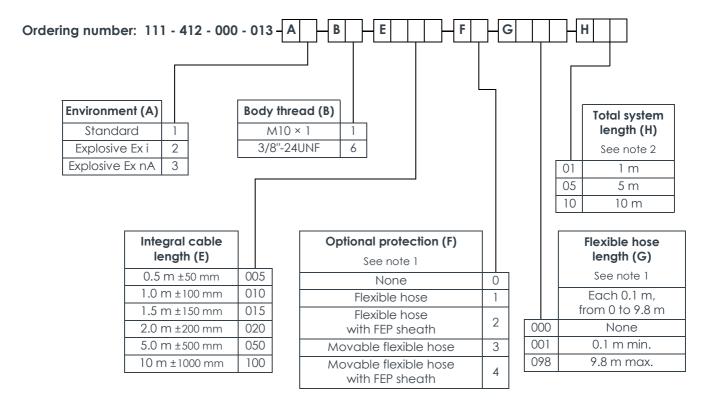
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## **MECHANICAL DRAWINGS AND ORDERING INFORMATION** (continued)

#### TQ412 proximity transducer





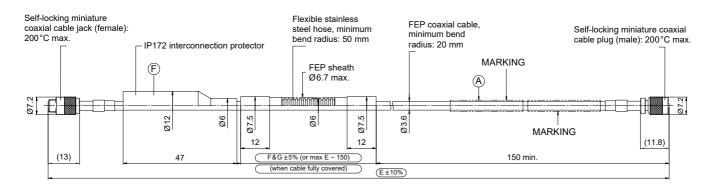
#### Notes

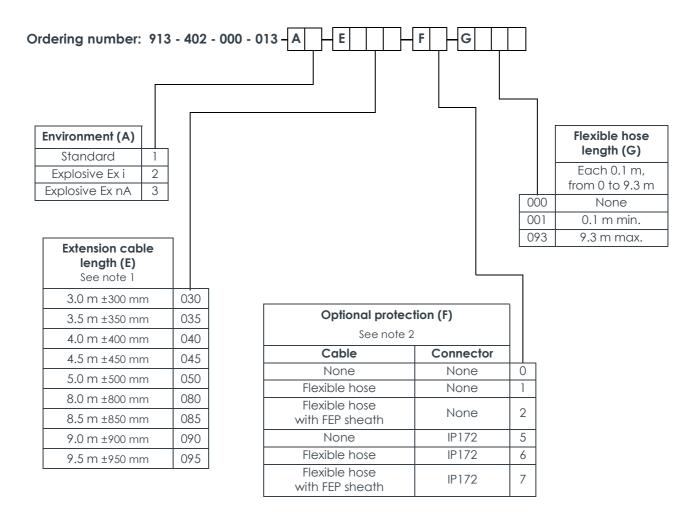
All dimensions are in mm unless otherwise stated.

- When optional protection such as a flexible stainless steel hose with or without an FEP sheath is ordered: Flexible hose length (G) max. = Integral cable length (E) – 200 mm, for an integral cable that is protected to the maximum extent possible ("cable fully covered").
- The Total system length (H) = TQ412 integral cable length (E) + EA402 extension cable length. For information on combining integral and extension cables to obtain a particular total system length, see Total system length on page 5. For information on cable length tolerances, see Total system length trimming on page 5.

## **MECHANICAL DRAWINGS AND ORDERING INFORMATION** (continued)

#### EA402 extension cable





Notes

All dimensions are in mm unless otherwise stated.

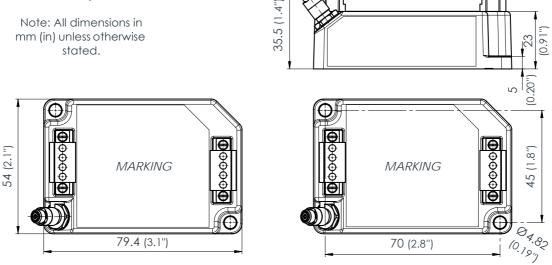
- The total system length = TQ402 or TQ412 integral cable length + EA402 extension cable length (E).
   For information on combining integral and extension cables to obtain a particular total system length, see
   Total system length on page 5. For information on cable length tolerances, see Total system length trimming on page 5.
- When optional protection such as a flexible stainless steel hose with or without an FEP sheath is ordered: Flexible hose length (G) max. = EA402 extension cable length (E) – 150 mm, for an extension cable that is protected to the maximum extent possible ("cable fully covered").

## **MECHANICAL DRAWINGS AND ORDERING INFORMATION** (continued)

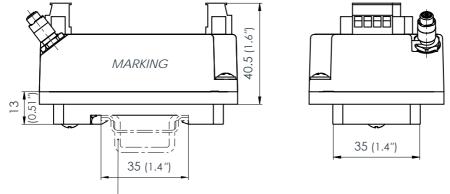
#### **IQS900 signal conditioner**

#### Side and top views

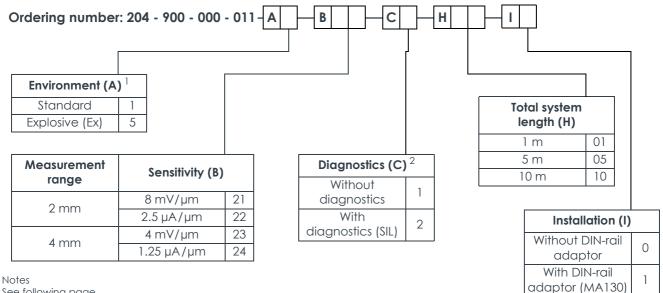
Note: All dimensions in mm (in) unless otherwise stated.



Side and end views with DIN-rail mounting adaptor (ordering option code G2)



IQ\$900 mounted on MA130 DIN-rail adaptor



See following page.

## **MECHANICAL DRAWINGS AND ORDERING INFORMATION** (continued)

IQ\$900 signal conditioner (continued)

Notes

- 1. Ordering option code A5 ("Ex") specifies an IQS900 signal conditioner suitable for use for use in hazardous areas.
- For an IQS900 signal conditioner with protection mode "Ex" located in an Ex Zone 2, the user must ensure that the IQS900 is installed in an industrial housing or enclosure that ensures a protection rating of at least IP54 (or equivalent).
- 2. Ordering option code C specifies an IQS900 signal conditioner either without diagnostics (C1) or with diagnostics (C2):
  An IQS900 signal conditioner without diagnostics (C1) is similar to the IQS45x, which it replaces. The IQS900 is a form, fit and functionally equivalent replacement that matches or betters the measurement specifications of the IQS45x.
- An IQS900 signal conditioner with diagnostics (C2) includes optional diagnostic circuitry that automatically detects and remotely indicates problems with the measurement chain (sensor, cabling and/or the IQS900 itself). An IQS900 with diagnostics is certified SIL 2 (IEC 61508) and PL c Cat 1 (ISO 13849) "by design" to more easily meet the requirements of safety-related applications. Contact Meggitt SA for further information.

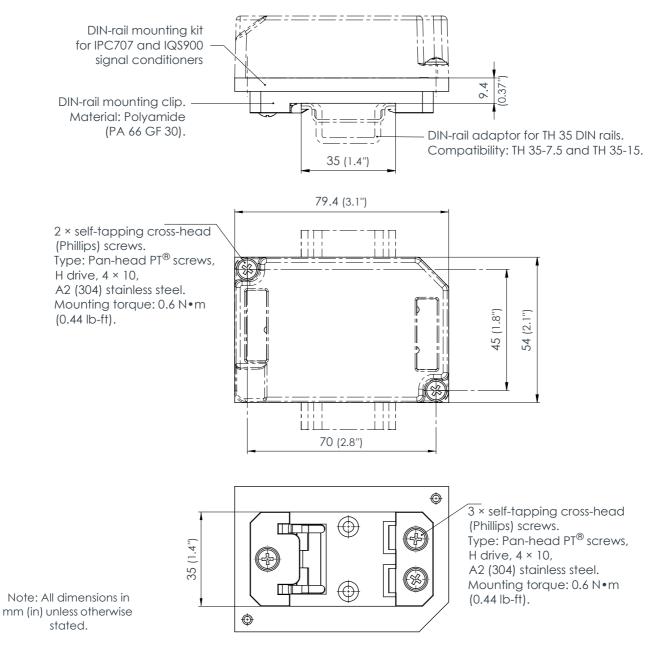
## ACCESSORIES

- ABA17x Industrial housings
- IP172 Interconnection protection
- JB118 Junction box
- KS107 Flexible conduit (protection tube)
- MA130 Mounting adaptor
- PA15x Probe mounting adaptors
- SG1xx Cable feedthroughs

- : Refer to corresponding data sheet
- : See below
- : Refer to corresponding data sheets
- : Refer to corresponding data sheets

## ACCESSORIES (continued)

#### MA130 DIN-rail mounting adaptor



Ordering number (PNR): 809-130-000-021

### **RELATED PRODUCTS**

TQ401, EA401 and IQS450	Proximity measurement system (2 mm measurement range)	: Refer to corresponding data sheet
TQ403, EA403 and IQS450	Proximity measurement system (12 mm measurement range)	: Refer to corresponding data sheet
TQ422/TQ432, EA402 and IQS450	Proximity measurement system (2 or 4 mm measurement range, high-pressure applications)	: Refer to corresponding data sheet
TQ423, EA403 and IQS450	Proximity measurement system (12 mm measurement range, high-pressure applications)	: Refer to corresponding data sheet
TQ442, EA402 and IQS450	Proximity measurement system (2 or 4 mm measurement range, right-angle (90°) mount)	: Refer to corresponding data sheet
PA150	Probe mounting adaptor with proximity measurement system	: Refer to corresponding data sheet
TQ902/TQ912, EA902 and IQS900	Proximity measurement chain (2 or 4 mm measurement range)	: Refer to corresponding data sheet

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