

# More Precision.

wireSENSOR // Draw-wire displacement sensors



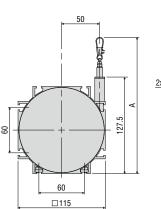
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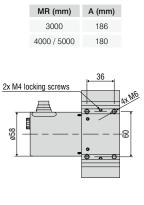
# wireSENSOR P115 analog

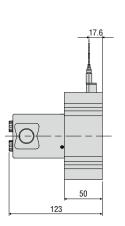


- Robust aluminum profile housing
- Customer-specific designs
- Potentiometer, current or voltage output

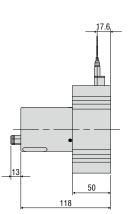
P115 model (measuring range 3000/4000/5000 mm)





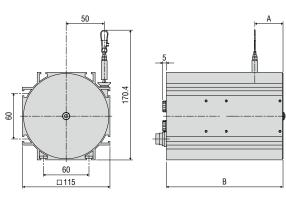


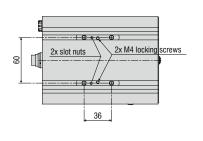
Output U/I



Output P

### P115 model (measuring range 7500/10000/15000 mm)





| MR (mm) | A (mm) | B (mm) |
|---------|--------|--------|
| 7500    | 37     | 153    |
| 10000   | 44.5   | 198    |
| 15000   | 60.5   | 228    |

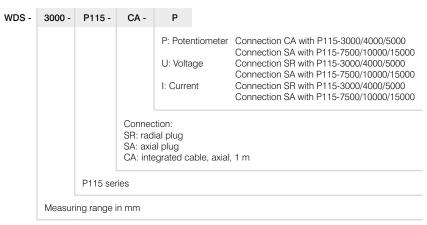
| Model   |  | WDS-3000-P115 WDS-4000-P115 WDS-5000-P115 WDS-7500-P115 WDS-10000-P115 WDS-15          |                     |                           |                  | WDS-15000-P115 |              |  |  |
|---|--|--|---------------------|---------------------------|------------------|----------------|--------------|--|--|
| Measuring range   |  | 3000 mm 4000 mm 5000 mm 7500 mm 10000 mm 15  |                     |                           |                  | 15000 mm       |              |  |  |
| Analog output   |  |  |                     | Potentiometer,            | current, voltage |                |              |  |  |
| Resolution  |  |  | towards infinity    |                           |                  |                |              |  |  |
| Linearity   | $\leq \pm 0.1$ % FSO                                   | $\leq \pm 3 \text{ mm}$  | -                   | -                         | -                | -              | -            |  |  |
| Linearity   | $\leq \pm 0.15$ % FSO                                  | -  | $\leq$ ±6 mm        | $\leq \pm 7.5 \text{ mm}$ | ≤ ±11.3 mm       | ≤ ±15 mm       | ≤ ±22.5 mm   |  |  |
| Sensor element  |  |  |                     | Hybrid pot                | tentiometer      |                |              |  |  |
| Wire extension force (max.                                  | )  | approx. 8 N  | approx. 8.5 N       | approx. 9 N               | approx. 24 N     | approx. 21 N   | approx. 25 N |  |  |
| Wire retraction force (min.)                                |  | approx. 4 N  | approx. 4 N         | approx. 4 N               | approx. 8 N      | approx. 8 N    | approx. 8 N  |  |  |
| Wire acceleration (max.)                                    |  | approx. 6 g  |                     |                           |                  |                |              |  |  |
| Material  | Housing  | Aluminum   |                     |                           |                  |                |              |  |  |
| Material  | Measuring wire   | Polyamide-coated stainless steel (ø 0.45 mm) Polyamide-coated stainless steel (ø 1 mm) |                     |                           |                  |                | el (ø 1 mm)  |  |  |
| Wire mounting   |  |  |                     | Wire                      | e clip           |                |              |  |  |
| Mounting  |  | Mounting grooves on the sensor housing   |                     |                           |                  |                |              |  |  |
| Temperature range   | Storage  | -20 +80 °C   |                     |                           |                  |                |              |  |  |
| lemperature range   | Operation  |  |                     | -20                       | +80 °C           |                |              |  |  |
| Connection  | Potentiometer  | integrated cable, axial, length 1 m  |                     |                           |                  |                |              |  |  |
| Current, voltage pluggable cable via 8-pin flange connector |  |  | ge connector (DIN45 | 5326), radial             |                  |                |              |  |  |
| Shock (DIN EN 60068-2-27                                    | M 60068-2-27) 50 g / 10 ms in 3 axes, 1000 shocks each |  |                     |                           |                  |                |              |  |  |
| Vibration (DIN EN 60068-2                                   | -6)  | 20 g / 20 2000 Hz in 3 axes, 10 cycles each  |                     |                           |                  |                |              |  |  |
| Protection class (DIN EN 6                                  | 0529)  | IP65 <sup>1)</sup>   |                     |                           |                  |                |              |  |  |
| Weight  |  | approx. 1.1 kg approx. 2.2 kg approx. 3.2 kg approx. 3.5                               |                     |                           |                  | approx. 3.5 kg |              |  |  |

FSO = Full Scale Output

Specifications for analog outputs from page 54 onwards.

1) Plug connection only with mating plug

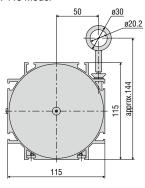
### Article designation

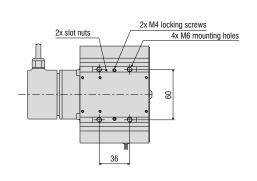


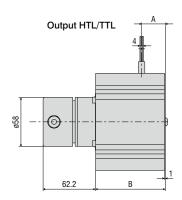


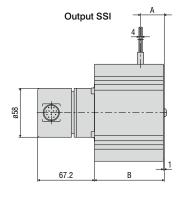
- Robust aluminum profile housing
- Customer-specific designs
- Absolute or incremental encoder

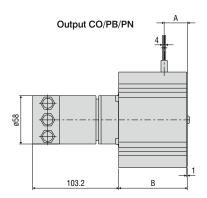
P115 model











| MR (mm) | A (mm) | B (mm) |
|---------|--------|--------|
| 5000    | 28     | 82.5   |
| 7500    | 37     | 105.5  |
| 10000   | 44.5   | 148.5  |
| 15000   | 61     | 180.5  |

| Model                                    |  | WDS-5000-P115                                       | WDS-7500-P115             | WDS-10000-P115       | WDS-15000-P115            |  |
|--|--|---|---------------------------|----------------------|---------------------------|--|
| Measuring range                          | 9  | 5000 mm   | 7500 mm                   | 10000 mm             | 15000 mm                  |  |
| Digital interface                        |  | PROFINET, Profibus DP, CANopen                      |                           |                      |                           |  |
| Digital output                           |  |   | HTL, T                    | TL, SSI              |                           |  |
| Resolution                               | HTL, TTL   |   | 0.105 mm (9.5             | 52 pulses/mm)        |                           |  |
| Resolution                               | SSI, PROFINET, Profibus DP, CANopen                                      |   | 0.038                     | 3 mm                 |                           |  |
| Linearity                                | ≤ ±0.01 % FSO  | -   | -                         | ≤ ±1 mm              | $\leq \pm 1.5 \text{ mm}$ |  |
| Linearity                                | ≤ ±0.02 % FSO  | $\leq \pm 1 \text{ mm}$                             | $\leq \pm 1.5 \text{ mm}$ | -                    | -                         |  |
| Sensor element                           |  |   | Incremental/ab            | solute encoder       |                           |  |
| Wire extension for                       | prce (max.)  | approx. 16 N  | approx. 24 N              | approx. 21 N         | approx. 25 N              |  |
| Wire retraction for                      | prce (min.)  | approx. 4 N   | approx. 8 N               | approx. 8 N          | approx. 8 N               |  |
| Wire acceleration (max.)                 |  | approx. 5 g   | approx. 6 g               | approx. 3 g          | approx. 3 g               |  |
| Housing Material                         |  | Aluminum  |                           |                      |                           |  |
| ivialeriai                               | Measuring wire   | Polyamide-coated stainless steel (ø 1 mm)           |                           |                      |                           |  |
| Wire mounting                            |  |   | Eyelet (ø                 | 20.2 mm)             |                           |  |
| Mounting                                 |  |   | Mounting grooves or       | n the sensor housing |                           |  |
| Temperature                              | Storage  |   | -20                       | +80 °C               |                           |  |
| range                                    | Operation  |   | -20                       | +80 °C               |                           |  |
|  | HTL, TTL   |   | integrated cable,         | radial, length 1 m   |                           |  |
| Connection                               | SSI  | pluggable cable via 12-pin flange connector, radial |                           |                      |                           |  |
| PROFINET, Profibus DP, CANopen Bus cover |  |   |                           |                      |                           |  |
| Shock (DIN EN 6                          | ( (DIN EN 60068-2-27) 50 g / 10 ms in 3 axes, 1000 shocks each           |   |                           |                      |                           |  |
| Vibration (DIN EN                        | Vibration (DIN EN 60068-2-6) 20 g / 20 2000 Hz in 3 axes, 10 cycles each |   |                           |                      |                           |  |
| Protection class                         | (DIN EN 60529)   | IP65 <sup>1)</sup>                                  |                           |                      |                           |  |
| Weight                                   |  | approx. 2 kg  | approx. 2.5 kg            | approx. 3.5 kg       | approx. 4.5 kg            |  |
| F00 F    0   0                           |  |   |                           |                      |                           |  |

FSO = Full Scale Output

Specifications for digital outputs from page 55 onwards.

### Article designation

WDS - 5000 - P115 - CR - TTL

Output:
HTL
TTL
CO: CANopen
PB: Profibus DP
SSI: Gray Code
PN: PROFINET

Connection:
SR (with SSI output): plug, radial
CR (with HTL, TTL output): integrated cable, radial, 1 m
BH (with CO, PB, PN output): bus cover

P115 series

Measuring range in mm

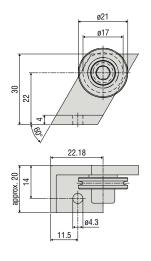
<sup>1)</sup> Plug connection only with mating plug

| Wire deflection pulleys for external installation |  |  |
|---|--|--|
| TR1-WDS   | Wire deflection pulley, adjustable, for sensors with a wire diameter ≤ 0.45 mm         |  |
| TR3-WDS   | Wire deflection pulley, fixed, for sensors with a wire diameter $\leq 0.45  \text{mm}$ |  |
| TR4-WDS   | Wire deflection pulley, fixed, for sensors with a wire diameter of 0.8 mm to 1 mm      |  |

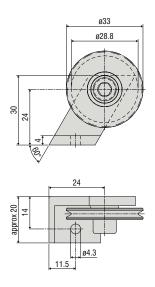
# $\label{eq:thm:constraint} \textbf{TR1-WDS}$ Wire deflection pulley, adjustable, for sensors with a wire diameter $\leq 0.45~\text{mm}$

# Set the distance so small that the wire cannot jump of! SW3 DIN911 SW3 DIN84/912 SW3 DIN84/912 40

**TR3-WDS** Wire deflection pulley, fixed, for sensors with a wire diameter  $\leq 0.45$  mm



TR4-WDS
Wire deflection pulley, fixed, for sensors with a wire diameter of 0.8 mm to 1 mm

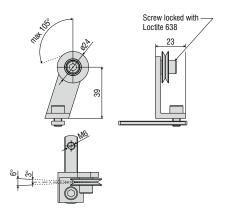


### Accessories

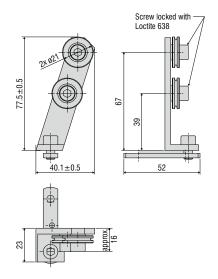
| Wire deflecti | Wire deflection pulley for direct installation on the sensor housing                              |  |  |  |
|---------------|---|--|--|--|
| TR5-WDS       | Integrated wire deflection pulley for P115 sensors with a wire diameter of 0.45 mm                |  |  |  |
| TR5-WDS(03)   | Integrated double deflection pulley for P115 sensors with a wire diameter of 0.45 mm              |  |  |  |
| TR5-WDS(04)   | Integrated double deflection pulley, 90° angled, for P115 sensors with a wire diameter of 0.45 mm |  |  |  |
| TR6-WDS(01)   | Integrated wire deflection pulley for the P115 sensors with a wire diameter of 1 mm               |  |  |  |

### TR5-WDS

Integrated wire deflection pulley for P115 sensors with a wire diameter of 0.45 mm

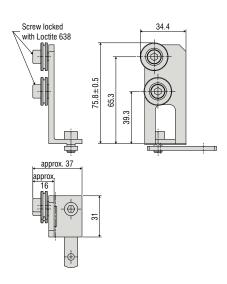


TR5-WDS(03)
Integrated double deflection pulley for P115 sensors with a wire diameter of 0.45 mm



## TR5-WDS(04)

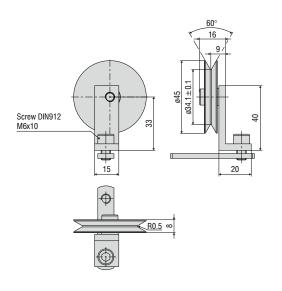
Integrated double deflection pulley, 90° angled, for P115 sensors with a wire diameter of 0.45 mm



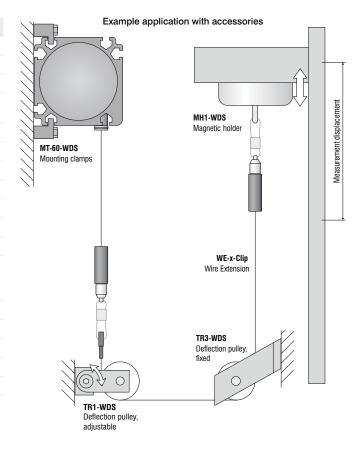
Dimensions in mm, not to scale.

### TR6-WDS(01)

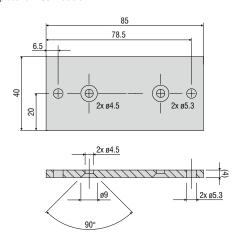
Integrated wire deflection pulley for the P115 series with a wire diameter of 1 mm



| Accessories     |  |
|-----------------|--|
| WE-xxx-M4       | Wire extension with M4 wire connection, x=wire length  |
| WE-xxxx-Clip    | Wire extension with eyelet, $x = wire length$  |
| WE-xxx-Clip-WSS | Wire extension with clip and uncoated wire d=0.45 mm   |
| WE-xxxx-Ring-PW | Wire extension with plastic ring and para-aramid wire, 1 mm  |
| GK1-WDS         | Fork head for M4   |
| MH1-WDS         | Magnetic holder for wire attachment  |
| MH2-WDS         | Magnetic holder for sensor mounting  |
| MT-60-WDS       | Mounting clamps for WDS-P60  |
| FC8             | Mating plug for WDS straight, 8-pin  |
| FC8/90          | Mating plug, 90° angled for WDS  |
| PC3/8-WDS       | Sensor cable, 3 m long   |
| PS2020          | Power supply unit 24 V / 2.5 A; input 100-240 VAC, output 24 VDC / 2.5 A; mounting onto symmetrical standard rail 35 mm x 7.5 mm, DIN 50022) |
| WDS-MP60        | Mounting plate for P60 models  |
| PC2/10-WDS-A    | Cable for SSI encoder, 2 m long  |
| PC2/10-WDS-E    | Cable for incremental encoder, 2 m long  |
| PC10/10-WDS-A   | Cable for SSI encoder, 10 m long   |
| PC10/10-WDS-E   | Cable for incremental encoder, 10 m long   |



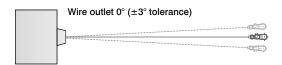
### WDS-MP60 Mounting plate for P60 models



### Installation instructions:

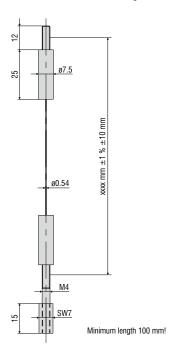
Wire attachment: during installation, do not allow at any time the measuring wire to freely return.

Angle of wire outlet: Make sure during installation that the wire outlet is straight (tolerance of  $\pm 3^{\circ}$ ). Exceeding this tolerance leads to increased wear of the wire material and on the wire outlet.

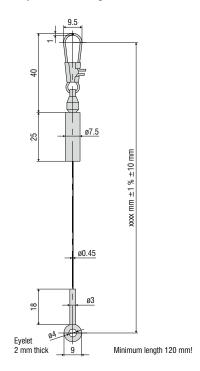


### Accessories

WE-xxxx-M4
Wire extension with M4 wire connection, x=wire length

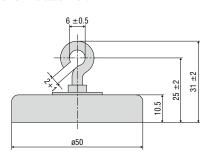


 $\label{eq:WE-xxxx-Clip} \mbox{Wire extension with eyelet, } \mbox{$x = $wire length}$ 



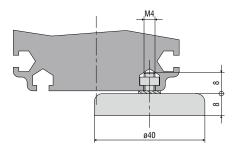
### MH1-WDS

Magnetic holder for wire attachment



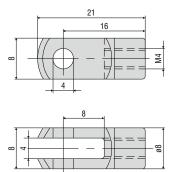
## MH2-WDS

Magnetic holder for sensor mounting



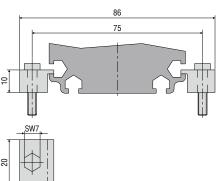
### GK1-WDS

Fork head for M4



### MT-60-WDS

Mounting clamps for WDS-P60



三協インタナショナル株式会社 03-3662-8100

| Output | Connector M16<br>-SA / -SR | Integrated cable<br>-CA / -CR | Open contacts |
|--------|----------------------------|-------------------------------|---------------|
|--------|----------------------------|-------------------------------|---------------|

| Potentiometer output (P)                         |   |   |   |   |                |
|--|---|---|---|---|----------------|
| Input voltage Resistance Temperature coefficient | max. 32 VDC with 1 kOhm / max. 1 W 1 kOhm ±10 % (resistance divider) ±0.0025 % FSO/°C | 5 4 4 4 3 8 1 7 6 Sensor side           |   | 2 - CW -                                | 3881           |
|  |   | 1 = Input +<br>2 = Ground<br>3 = Signal | White = Input + Brown = Ground Green = Signal | 1 = Input +<br>2 = Signal<br>3 = Ground | ② WIPER  CCW ① |

| Voltage output (U)                           |                               |                          |                                  |
|--|-------------------------------|--------------------------|----------------------------------|
| Supply voltage                               | 14 27 VDC (non-stabilized)    |                          |                                  |
| Current consumption                          | max. 30 mA                    | 2                        |                                  |
| Output voltage                               | 0 10 VDC<br>Option 0 5 / ±5 V | 5 4                      |                                  |
| Load resistance                              | >5 kOhm                       | 7 6                      |                                  |
| Output noise                                 | 0.5 mV <sub>eff</sub>         | Sensor side              |                                  |
| Temperature coefficient                      | ±0.005 % FSO/°C               |                          |                                  |
| Electromagnetic compatibility (EMC)          | EN 61000-6-4<br>EN 61000-6-2  |                          |                                  |
| Adjustment range (if supported by the model) |                               | 1 = Power supply         | White = Supply                   |
| Zero   | ±20 % FSO                     | 2 = Ground<br>3 = Signal | Brown = Ground<br>Green = Signal |
| Sensitivity                                  | ±20 %                         | 4 = Ground               | Yellow = Ground                  |

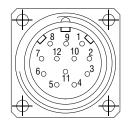
| Current output (I)                  |                              |                  |                |
|-------------------------------------|------------------------------|------------------|----------------|
| Supply voltage                      | 14 27 VDC (non-stabilized)   |                  |                |
| Current consumption                 | max. 35 mA                   |                  |                |
| Output current                      | 4 20 mA                      | 2                |                |
| Load                                | <600 Ohm                     | 5 • 4            |                |
| Output noise                        | <1.6 µA <sub>eff</sub>       | (3               |                |
| Temperature coefficient             | ±0.01 % FSO/°C               | 7 6              |                |
| Electromagnetic compatibility (EMC) | EN 61000-6-4<br>EN 61000-6-2 | Sensor side      |                |
| Adjustment range (if su             | ipported by the model)       |                  |                |
| Zero                                | ±18 % FSO                    | 1 = Power supply | White = Supply |
| Sensitivity                         | ±15 %                        | 2 = Ground       | Brown = Ground |

| Connections                         |  |
|-------------------------------------|--|
| 1 V+                                | Supply connection of rotary encoder  |
| 2 GND                               | Ground connection of rotary encoder The voltage drawn to GND is V+.  |
| 3 Pulses +                          | Positive SSI clock input. Pulse + forms a current loop with Pulse A current of approx. 7 mA in direction of Pulse + input generates a logical 1 in positive logic.   |
| 4 data +                            | Positive, serial data output of the differential line driver. A High level at the output corresponds to logical 1 in positive logic.   |
| 5 ZERO                              | Zero-setting input for setting a zero point at any point within the total resolution. The zeroing process is triggered by a High pulse (pulse duration ≥100 ms) and must take place after the rotating direction selection (F/R). For maximum interference immunity, the input must be connected to GND after zeroing.   |
| 6 Data -                            | Negative, serial data output of the differential line driver. A High level at the output corresponds to logical 0 in positive logic.   |
| 7 Pulses -                          | Negative SSI clock input. Pulse - forms a current loop with Pulse + A current of approx. 7 mA in direction of the clock input generates a logical 0 in positive logic.   |
| 8 / 10<br>DATAVALID<br>DATAVALID MT | Diagnosis outputs DV and DV MT Jumps in data word, e.g., due to defective LED or photo receiver, are displayed via the DV output. In addition, the power supply of the multi-turn sensor unit is monitored and the DV MT output is set when the voltage falls below a specified level. Both outputs are low-active, i.e. are switched through to GND in the event of an error. |
| 9 F/R                               | Forward/reverse counting direction input. When not connected, this input is on High. F/R High means increasing output data with a clockwise rotating shaft when looking at the flange. F/R Low means increasing values with a counterclockwise rotating shaft when looking at the flange.  |

11 / 12

Not used

| Pin assignment |              |              |  |
|----------------|--------------|--------------|--|
| Connector      | Cable color  | Assignment   |  |
| 1              | Brown        | V+           |  |
| 2              | Black        | GND          |  |
| 3              | Blue         | Pulse +      |  |
| 4              | Beige        | Data +       |  |
| 5              | Green        | ZERO         |  |
| 6              | Yellow       | Data -       |  |
| 7              | Purple       | Pulse -      |  |
| 8              | Brown-yellow | DATAVALID    |  |
| 9              | Pink         | F/R          |  |
| 10             | Black-yellow | DATAVALID MT |  |
| 11             | -            | -            |  |
| 12             | -            | -            |  |



Use twisted-pair cables as extension cables.

| Inputs                         |   |
|--------------------------------|---|
| Control signals F/R and zero   |   |
| High level                     | > 0.7 V+  |
| Low level                      | < 0.3 V+  |
| Circuitry                      | F/R input with 10 kOhm against V+, Zero-setting input with 10 kOhm against GND. |
| SSI clock                      |   |
| Optocoupler inputs for galvani | c isolation   |

| Outputs                                |              |                              |
|--|--------------|------------------------------|
| SSI data                               | RS485 driver |                              |
| Diagnosis outputs                      |              |                              |
| Push-pull outputs, short circuit proof |              |                              |
| High level                             | > V+ -3.5 V  | (with $I = -20 \text{ mA}$ ) |
| Low level                              | ≤ 0.5 V      | (with I = 20 mA)             |

| CANopen features                     |  |
|--------------------------------------|--|
| Bus protocol                         | CANopen  |
| Device profile                       | CANopen - CiA DSP 406, V 3.0   |
| CANopen features                     | Device class 2, CAN 2.0B   |
| Operating modes<br>(with SDO progr.) | Polling mode (asynch, via SDO)  Cyclic mode (asynch-cyclic). The encoder cyclically transmits the current actual process value without a request by a master. The cycle time can be parameterized for values between 1 and 65,535 ms.  Synch mode (synch-cyclic). The encoder transmits the current actual process value after receiving a synch telegram sent by a master.  The synch counter in the encoder can be parameterized such that the position value is transmitted only after a defined number of synch telegrams.  Acyclic mode (synch-acyclic) |
| Preset value                         | With the "Preset" parameter the encoder can be set to a desired actual process value that corresponds to the defined axis position of the system. The offset value between the encoder zero point and the mechanical zero point of the system is saved in the encoder.   |
| Rotary direction                     | With the operating parameter the rotary direction in which the output code is to increase or decrease can be parameterized.  |
| Scaling                              | The steps per rotation and the total revolution can be parameterized.  |
| Diagnosis                            | The encoder supports the following error messages: - Position and parameter errors - Lithium cell voltage at lower limit value (multi-turn)  |
| Default setting                      | 50 kbit/s, node number 1   |

| Setting the CANopen baud rate |                    |     |     |
|-------------------------------|--------------------|-----|-----|
| Baud rate                     | DIP switch setting |     |     |
| Daud Tale                     | 1                  | 2   | 3   |
| 10 kBit/s                     | OFF                | OFF | OFF |
| 20 kBit/s                     | OFF                | OFF | ON  |
| 50 kBit/s                     | OFF                | ON  | OFF |
| 125 kBit/s                    | OFF                | ON  | ON  |
| 250 kBit/s                    | ON                 | OFF | OFF |
| 500 kBit/s                    | ON                 | OFF | ON  |
| 800 kBit/s                    | ON                 | ON  | OFF |
| 1 MBit/s                      | ON                 | ON  | ON  |

| Description of the CANopen connections |                                |  |
|--|--------------------------------|--|
| CAN_L                                  | CAN bus signal (dominant Low)  |  |
| CAN_H                                  | CAN bus signal (dominant High) |  |
| V+                                     | Supply voltage 10 30 VDC       |  |
| GND                                    | Ground connection for V+       |  |

(Terminals with the same designation are internally interconnected)

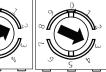
### Settings of the CANopen participant address

Address can be set with rotary switch. Example: Participant address 23

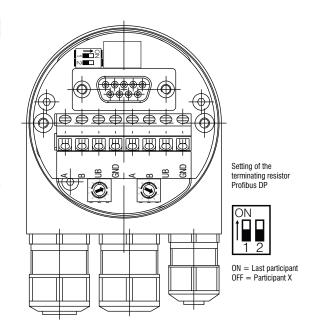


Setting of the terminating resistor CANopen

ON = Last participantOFF = Participant X



| Profibus DP features   |  |  |
|------------------------|--|--|
| Bus protocol           | Profibus DP  |  |
| Profibus features      | Device class 1 and 2   |  |
| Data exchange features | Input: Position value Additional configurable speed signal (output of the current rotary speed) Output: Preset value   |  |
| Preset value           | With the "Preset" parameter the encoder can be set to a desired actual value that corresponds to the defined axis position of the system.  |  |
| Parameter functions    | Rotary direction: With the operating parameter the rotary direction for which the output code is to increase or decrease can be parameterized.  Scaling: The steps per rotation and the total revolution can be parameterized. |  |
| Diagnosis              | The encoder supports the following error messages: - Position error - Lithium cell voltage at lower limit value (multi-turn)   |  |
| Default setting        | Participant address 00   |  |



### Settings of the Profibus participant address

Address can be set with rotary switch. Example: Participant address 23





### Profibus DP connections

A Negative serial data line

B Positive serial data line

V+ supply voltage 10 ... 30 VDC

GND ground connection for V+

(Terminals with the same designation are internally interconnected)

| PROFINET features |   |  |
|-------------------|---|--|
| Bus protocol      | PROFINET  |  |
| Device profile    | Encoder profile PNO 3.162 Version 4.1   |  |
| Features          | - 100 MBaud Fast Ethernet<br>- Automatic address assignment<br>- Real-time (RT) Class 1, IRT Class 2, IRT Class 3     |  |
| Process data      | Position value 32-Bit input data with/without rotational speed 16/32 Bit     Telegram 81-83 of the Profidrive profile |  |

| Pin assignment |            |                   |
|----------------|------------|-------------------|
| Supply voltage |            |                   |
| Connector      | Connection | Description       |
| Pin 1          | V+         | Supply voltage    |
| Pin 2          | N.C.       | Not assigned      |
| Pin 3          | GND        | Ground connection |
| Pin 4          | N.C.       | Not assigned      |

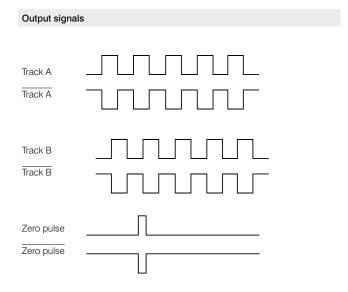


1x M12 connector (pin), A-coded

| PROFINET (data line) |            |                   |
|----------------------|------------|-------------------|
| Connector            | Connection | Description       |
| Pin 1                | TxD+       | Transmitted data+ |
| Pin 2                | RxD+       | Received data+    |
| Pin 3                | TxD-       | Transmitted data- |
| Pin 4                | RxD-       | Received data-    |



1x M12 connector (pin), A-coded



| TTL Output | Line driver (5 VDC)                   |                              |
|------------|---------------------------------------|------------------------------|
| High level | ≥ 2.5 V                               | (with $I = -20 \text{ mA}$ ) |
| Low level  | ≤ 0.5 V                               | (with $I = 20 \text{ mA}$ )  |
| Load High  | ≤ 20 mA                               |                              |
| Tracks     | $A, \overline{A}, B, \overline{B}, 0$ |                              |

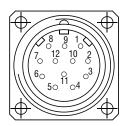
| Output TTL01/ TTL02 | NPN (5 VDC ±5 %) |
|---------------------|------------------|
| High level          | > 4.5 V          |
| Low level           | < 1.0 V          |
| Load High           | ≤ 3 mA           |
| Tracks (TTL01)      | A, B, 0          |
| Tracks (TTL02)      | A, A, B, B, 0    |

| Output HTL | Push-pull (10 30 VDC)                 |                              |
|------------|---------------------------------------|------------------------------|
| High level | ≥ V+ -3 V                             | (with $I = -20 \text{ mA}$ ) |
| Low level  | ≤ 1.5 V                               | (with $I = 20 \text{ mA}$ )  |
| Load High  | ≤ 40 mA                               |                              |
| Tracks     | $A, \overline{A}, B, \overline{B}, 0$ |                              |

| Output E   | Push-pull (5 VDC) |
|------------|-------------------|
| High level | ≥ V+ -2.5 V       |
| Low level  | ≤ 0.5 V           |
| Load High  | ≤ 50 mA           |
| Tracks     | A, B, 0           |

| Output E830 | Push-pull (8 30 VDC) |
|-------------|----------------------|
| High level  | ≥ V+ -3 V            |
| Low level   | ≤ 2.5 V              |
| Load High   | ≤ 50 mA              |
| Tracks      | A, B, 0              |

| Pin assignment TTL, HTL |             |                                |
|-------------------------|-------------|--------------------------------|
| Connector               | Cable color | Assignment                     |
| Pin 1                   | Pink        | Track B inv.                   |
| Pin 2                   | Blue        | V+ Sense                       |
| Pin 3                   | Red         | Track N (zero pulse)           |
| Pin 4                   | Black       | Track N inv. (zero pulse inv.) |
| Pin 5                   | Brown       | Track A                        |
| Pin 6                   | Green       | Track inv.                     |
| Pin 7                   | -           | -                              |
| Pin 8                   | Gray        | Track B                        |
| Pin 9                   | -           | -                              |
| Pin 10                  | White-green | GND                            |
| Pin 11                  | White       | GND Sense                      |
| Pin 12                  | Brown-green | V+                             |



V+ Sense and GND Sense are directly connected to V+ or GND. Recommendation: Use twisted-pair cables (e.g. A/A inv.) from a cable length of 10 m.

| Pin assignment E, E830 |            |
|------------------------|------------|
| Cable color            | Assignment |
| White                  | OV         |
| Brown                  | V+         |
| Green                  | A          |
| -                      | Ā          |
| Yellow                 | В          |
| -                      | B          |
| Gray                   | 0          |

| Pin assignment TTL01 |            |
|----------------------|------------|
| Cable color          | Assignment |
| Brown                | 0V         |
| Gray                 | V+         |
| White                | A          |
| Green                | В          |
| Yellow               | 0          |
|                      |            |

| Pin assignment TTL02 |            |
|----------------------|------------|
| Cable color          | Assignment |
| Red                  | V+         |
| Black                | OV         |
| Brown                | A          |
| Black                | Ā          |
| Orange               | В          |
| Black                | B          |
| Yellow               | 0          |
| Black                | n. c.      |

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