

# B Series - B02/S

## 7 kg (15 lb) Capacity

### Horizontal Balancing Machine with Built In Instrument



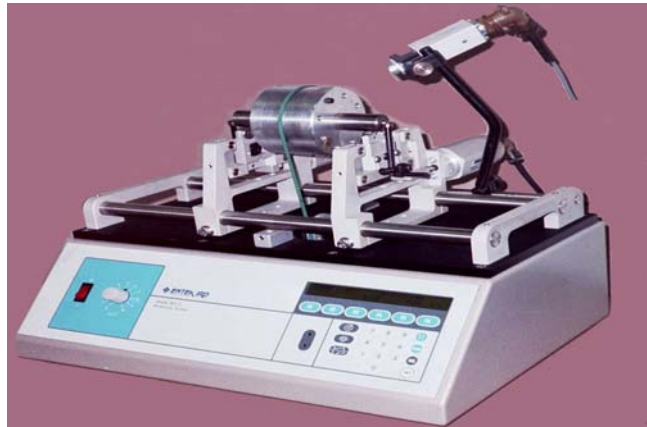
#### HORIZONTAL AXIS, TABLE TOP, SOFT BEARING, BALANCING MACHINE WITH BUILT IN INSTRUMENT

#### DESCRIPTION:

The Model B02/S is a dynamic, horizontal axis, soft bearing Balancing Machine. This is a precision balancing machine system that comes complete with a built-in balancing instrument. It is suited for balancing small, lightweight rotors such as those found in small high speed machines. The machine is of lightweight construction and can be mounted on a rigid tabletop or workbench. Two work supports with rollers and an integral height adjustment are used to support the rotor journals. Both work support pedestals can be moved on the machine bed to accommodate different length rotors. The drive system consists of a DC variable speed motor with a belt drive. The motor, motor controller and instrument are mounted inside the base unit. Optional V-Block rotor work supports are available. An optional pivoting, dynamic top table assembly with quick lock clamping is available for mounting self powered rotors that cannot be supported on rollers.

#### GENERAL SPECIFICATIONS:

- Weight Capacity: 7 kg (15 lb)
- Max. Rotor Dia.: 415 mm (16.3 inches)
- Maximum Sensitivity: 0.018 g mm (0.0008 g in)
- Standard Bed Length: 450 mm (17.7 inches)
- Journal Diameter Range: 6 - 60 mm (0.24 - 2.4 inches)
- Journal-to-Journal Separation: 25 - 400 mm (1 - 15.7 inches)



- Drive Type: Underslung Belt Drive
- Drive Motor: DC 0.095 kW (0.13 HP)  
Variable speed motor with encoder
- Balancing Speed Range: 500 to 10000 RPM
- Number of Balance Planes: 1 or 2
- Calibration Method: Trial Weights
- Filter: Dual, narrow band shaft-synchronous digital tracking filters, with averaging
- Display: Dual channel, backlit supertwist alphanumeric LCD with 2 lines x 40 characters per line
- Data Entry: Numeric keypad with 6 Function keys
- Unbalance Readout: grams, ounces, gram-millimeters, ounce-inches
- Vibration Readout: micrometers, mils, millimeters/second, inches/second
- Display of Dynamic (Left/Right) Unbalance or Static/Couple Unbalance
- Display of correction angles for adding or removing rotor balance weights
- Direct angle readout for display of correction location on rotor (encoder)
- Unbalance Display in Digital format
- Rotor Memory storage for up to 50 different rotors internally.
- Automatic Vector Splitting of unbalance corrections
- Vector Addition of unbalance corrections for combining weights
- Balance Tolerance Level setting, manual
- Colored indicator lights for "In Tolerance" and "Out of Tolerance" Balance Levels
- Electronic Compensation for tooling errors caused by arbor shafts or adapters
- Electronic Key Compensation
- Printer port for external printer
- Customized Headings on Balance Reports (with external computer)
- Serial RS232 interface to send balance data to an external computer
- Standard Accessories: (2) Velocity sensors, speed sensor, cables, drive belts and end thrust assemblies.
- Tabletop configuration:
  - Dim: 520 x 480 x 400 mm (l x w x h)
  - Weight: 30kg (65lb) (with accessories)
  - Power: 120 or 240VAC, 50/60 Hz
  - Temperature: Operating -10 to +50° C
- Switch Selectable Language Options: English, German, French, Italian and Spanish

#### OPTIONAL FEATURES:

- V-Block Rotor Work Supports
- Dynamic table top assembly for self powered rotors

## STANDARD CONFIGURATIONS:

B02/S Package	Brief Description	Detailed Description
E46430	Complete B02/S Balancing System with 0.095 kW (0.13 HP) 3000 RPM, DC motor for 120VAC Operation	Complete B02/S Balancing System that includes the balancing machine with built in instrument, 2 movable pedestals, 2 roller work supports with height adjustment, drive motor with encoder, motor controller, drive belts, photoelectric speed sensor, (2) 546DP velocity sensors, reflective tape for speed sensor, interconnect cables and manual. For 120 VAC operation.
E47056	Complete B02/S Balancing System for 240VAC Operation	Same as E46430 above, except for 240 VAC operation.

Part Number	E46430 and E47056 include
-	Basic B02/S balancing machine with drive motor, adjustable roller work supports, motor control and instrument
E02785	546DP Vibration sensor, 2 included
E10170	Magnetic tip for 546DP vibration sensor, 2 included
E21000	Photoelectric speed sensor, standard, reflective tape trigger, 25-610 mm range
E71201	Flat drive belt, 6mm wide x 480mm long (0.24 X 18.9 in)
E70031	Flat drive belt, 6mm wide x 500mm long (0.24 X 19.7 in)
E71202	Flat drive belt, 6mm wide x 560mm long (0.24 X 22 in)
E71043	O-Ring drive belts set of 3, 1.78 mm diameter x 360/400/440mm lengths
-	Cable for use with 546DP vibration sensor, 600mm/24", 2 included
-	Cable for P/N E21000 photoelectric speed sensor, 800mm/32"
E21200	Reflective tape for use with speed sensor, 47.5m/150'
E19643	AC Power Supply Cable with US plug US, 3 m
E46438	Operation manual for B02/S Balancing System-English
E72658	PC communications software diskette (3-1/2")

Part Number	Options, Accessories, and Supplies
E71034	Rotor safety hold downs, 2 included
E71144	V-block Rotor Work Supports, 2 included
-	Dynamic table top assembly for self powered rotors
-	Underbelt (tangential) belt drive assembly
E41874	AC Power Supply Cable with UK plug
E41554	AC Power Supply Cable with European plug
E41626	AC Power Supply Cable with Australian plug
E41952	AC Power Supply Cable with S.Africa/India plug
E47240	Laser speed sensor, 5Vdc, reflective tape trigger, 100-2000mm
E47246	Cable for laser sensor to 236,246,290, 10m/32.8'
E47255	Infrared speed sensor, 12Vdc, light/dark trigger, 100-150 mm range
E47254	Cable for infrared speed sensor to 236,246,290, 10m/32.8'
E47164	Printer, 9 Pin Dot Matrix, continuous paper, 120VAC 50/60Hz
E43497	Printer cable, 1.8m/6'
E47163	Cut sheet paper feeder for printer P/N E47164
E11820	Balancing wax, sold by the pound
E32147	Epoxy balancing weight compound, 2 lb package
E04753	Balancing weights, set of 16, C-shaped with set screw
E11946	Balancing clips for squirrel cage fans (7 sizes of 100 ea)

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Specifications are subject to change without prior notice.

Publication No: BAL-305-EN-3 (Revised 19 July 2004)

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Part Number E51210