

B Series – B150

7000 kg (15000 lb) Capacity

Horizontal Balancing Machine



**HORIZONTAL AXIS,
GENERAL PURPOSE,
SOFT BEARING,
BALANCING MACHINE**

DESCRIPTION:

The B150 is a dynamic, horizontal axis, soft bearing Balancing Machine. This is a precision balancing machine that can be used with any IRD Balancing instrument. It is suited for balancing medium to heavy weight rotors such as motor armatures, fans, turbines, etc. The machine is constructed from heavy gauge steel weldments and can be mounted to existing shop floors without the need for a special foundation. Two work supports with rollers are used to support the rotor journals. The left work support has a built in height adjustment to accommodate rotors with unequal journal diameters. One work support pedestal can be moved on the machine bed to accommodate different length rotors. The drive system consists of a DC variable speed motor with a belt drive. The motor controller is mounted inside the control console and is equipped with regenerative braking for quick stops. The B150 is supplied completely wired and ready to connect to existing input power. Optional instrument packages, V-Block rotor work supports, drive power systems and negative load hold downs are available.

GENERAL SPECIFICATIONS:

- Weight Capacity: 7000 kg (15000 lb)
- Max. Rotor Dia.: 2921 mm (115 inches)
- Maximum Sensitivity: 10 g mm (0.4 g in)
- Standard Bed Length: 3353 mm (132 inches)



- Journal Diameter Range: 25 - 381 mm (1 - 15 inches)
- Journal-to-Journal Separation: 203 - 3124 mm (8 - 123 inches)
- Drive Type: Underslung Belt Drive with air belt tensioning
- Drive Motor (std): DC 11.2 kW (15 HP) Variable speed motor with encoder
- Balancing Speed Range: 250 to 4000 RPM
- Number of Balance Planes: 1 or 2
- Encoder output port: Used by IRD Balancing instruments for determining rotor angular position
- Standard Accessories: (3) Flat drive belts, (2) roller work supports, suspension motion locks, end thrust assemblies, motor control console.
- General configuration (without rotor):
 - Dim: 5486 x 2311 x 1562 mm (l x w x h) (216 x 91 x 61.5 in) (l x w x h)
 - Weight: 1923 kg (4240 lb)
- General configuration (continued)
 - Power (std): 460VAC, 3 ph, 50 or 60 Hz
 - Temperature: Operating 0 to +40° C
 - Air supply: 480 to 690 kPa (70 to 100 psi)

OPTIONAL FEATURES:

- Rotor Safety Hold Downs
- V-Block Rotor Work Supports
- Negative Load Hold Downs
- Narrow Width Roller Work Supports
- Bed extensions
- 236 Digital Balancing Instrument
- 246 Portable Balancing Instrument
- 290 Touch Screen Balancing Computer
- Larger drive motor
- External transformers for other voltages

STANDARD CONFIGURATIONS:

B150 Basic Machine	Brief Description	Detailed Description
E11808	Complete B150 Balancing Machine with 11.2 kW (15 HP) 2500 RPM, force ventilated, DC motor for 460VAC, 3 phase , 50 or 60 Hz Operation	Complete B150 Balancing Machine includes a machine bed, 2 pedestals (the left pedestal has height adjustment and is movable along the length of the bed), 2 roller work supports, drive motor with encoder, motor controller with regenerative braking and drive belts. For 460 VAC operation. This machine does not include a balancing instrument or sensors which must be purchased separately.
E11975	Complete B150 Balancing Machine with 18.6kW (25 HP) 2500 RPM, force ventilated, DC motor for 460VAC, 3 phase , 50 or 60 Hz Operation	Same as E11808 above, except for 18.6 kW (25 HP) DC motor.

Part Number	E11808 and E11975 include
-	Basic B150 balancing machine with machine bed, pedestals, drive motor, control console and motor controls
E30596	Flat drive belt, 44 mm wide x 4877 mm long (1.75x192 in)
E30597	Flat drive belt, 44 mm wide x 5690 mm long (1.75x224 in)
E30598	Flat drive belt, 44 mm wide x 6502 mm long (1.75x256 in)
E11698	Roller Work supports, with two 100 mm dia x 40 mm wide rollers (4 x 1.6 in), 2 included
E07951	Height adjustment module with 76 mm (3 in) vertical adjustment. Fitted on left pedestal
E08102	Fixed height module. Fitted on right pedestal.
E08850	Adjustment bar for height adjust module, E07951
E36240	End thrust assemblies, 2 included
E11709	Operation manual for B150 Balancing System-English
Part Number	Balancing Instrument Options
E00303	Model 236 Digital Balancing Instrument with all accessories needed for balancing. Includes the 236 Balancing Instrument, two 546DP (direct prod) vibration sensors with brackets and magnetic tips, photoelectric speed sensor, reflective tape and all cables.
E00310	Model 246 Portable Balancing Instrument with all accessories needed for balancing. Includes the 246 Balancing Instrument, two 546DP (direct prod) vibration sensors with brackets and magnetic tips, photoelectric speed sensor, reflective tape and all cables.
E00577	Model 290 Touch Screen Balancing Computer with all accessories needed for balancing. Includes the 290 Balancing Instrument, two 546DP (direct prod) vibration sensors with brackets and magnetic tips, photoelectric speed sensor, reflective tape and all cables.

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Part Number	Other Options, Accessories, and Supplies
E12060	Rotor safety hold down with counter roller, 2 recomnd'd
E07416	V-block Rotor Work Supports, 2 recommended
E13444	V-Block pivot assembly. Fits under V-Block, E07416, 2 rec'd
E11610	Negative load hold down assembly for rotors with an outboard center of gravity. Fits E11698 roller work support and B150 pedestal suspension.
E11785	Replacement roller for standard E11698 roller work support, 100 mm dia x 40 mm wide, 2 req'd per support.
E11784	Large diameter roller, 150 mm dia x 49 mm (5.9 x 1.9 in), fits directly in E11698. 2 required per roller work support.
E07379	Narrow width roller work support, pivoting, built-in 23 mm (.94in) height adjustment, with two 80 mm dia x 35 mm wide rollers (3 x 1.38 in). Weight capacity: 1100 kg (2500 lb) each work support.
E10491	Bed extension 1200 mm (48 in) long
E11806	Bed extension 2100 mm (84 in) long
E10492	Bed extension 3400 mm (132 in) long
E47334	15 HP air actuated, holding brake kit with drive pulley, brake disk and caliper for E11808 machine. (1.375 inch motor shaft diameter.)
E39491	Safety enclosure (perimeter fence) for machine, non-interlocked
E02785	546DP Vibration sensor only- no bracket or magnetic tip
E10170	Magnetic tip for 546DP vibration sensor
E11194	546DP Vibration sensor, magnetic tip and mtg. bracket kit
E21000	Photoelectric speed sensor, standard, reflective tape trigger, 25-610 mm (1-24 in) range
E21200	Reflective tape for use with speed sensor, 47.5m (150 ft)
E11820	Balancing wax, sold by the pound
E32147	Epoxy balancing weight compound kit, 2 lb package
E04753	Balancing weights, set of 16, C-shaped with set screw
E11946	Balancing clips for squirrel cage fans (7 sizes of 100 ea)

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